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Slee Off-Road – [80 Series Mirror Repair Tab] (SOK2015) – Installation instruction 1

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Slee Off-Road – [80 Series Mirror Repair Tab] (SOK2015) – Installation instruction 2

QTY	Parts Included
1	80 Series Mirror Repair Tab

Tools Required
#2 Philips / JIS screwdriver
2-Part epoxy
Sandpaper or other abrasive
Isopropyl Alcohol
Cleaning rag or brush

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1 Organize the work area. Make sure that all parts for the kit are present. It is advisable to have a rag or soft surface to place the mirror on to prevent scratching it.

Using a #2 JIS (or Philips) driver, loosen and remove the screw on the underside of the mirror.

Note: (1) mirror repair tab will work on either the driver or passenger side.

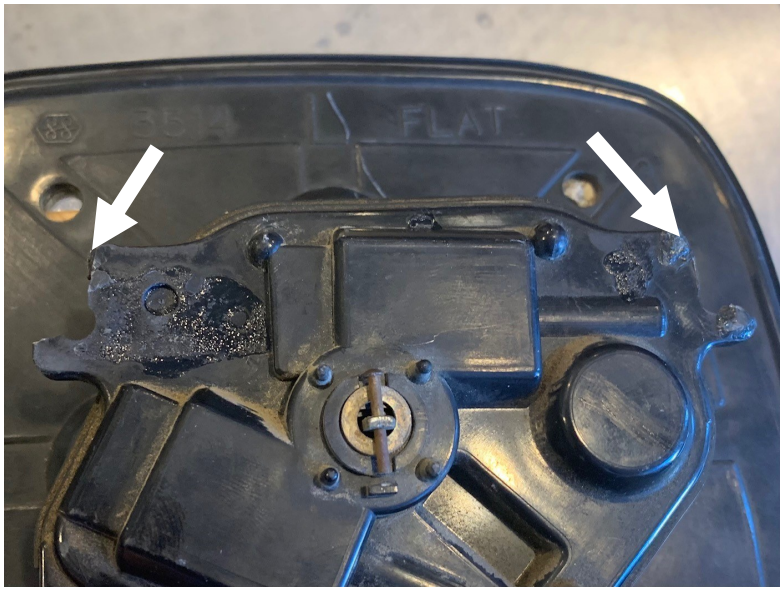
Remove the screw under the mirror. (Step 1)

2 Press the top of the mirror in. Lift the mirror off the hooks and remove it from the housing.

Hint: Take note of the electrical wire colors and order.

Lift and remove the mirror from the hooks shown. (Step 2)

3 Break Tabs. If the tops are remaining on the mirror, finish breaking them off. This will ensure that there is no interference when remounting.



Break the tops of the tab off (Step 3)

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4 Scuff the back surface of the mirror. Clean the top of the mirror and the Mirror Repair Tab with isopropyl alcohol. This will ensure a good bond with the epoxy.

Test fit the bracket to ensure the correct size gets the adhesive. Apply epoxy as shown, near the four circular holes.

Clean the mirror and tab with alcohol. Apply epoxy. (Step 4)

5 Place the tab on the mirror. Make sure the epoxy spreads evenly, that the repair tab sits level, and that the epoxy squeezes through the holes.

The epoxy should rest for a full cure, as indicated on the manufacturer's packaging, typically 12-24hrs.

Apply the repair tab with epoxy. (Step 5)

6 Plug the mirror back in. Reinstall the mirror by placing it back on the hooks. Swing the bottom in and secure with the screw.

Do not overtighten the screw. Overtightening may cause cracking or breakage.

Reinstall the mirror. (Step 6)

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