



700 Pine Ridge Road Golden CO 80403 Tel (303) 278 8287 1(888) 4X4 SLEE Fax (303) 278 7182

Slee Off-Road 1998-07 Land Cruiser Sliders (SOK1277) - Installation Instructions

Qty	Parts Included
1	Driver Slider
1	Passenger Slider
2	Step Plate
2	Shim – Slider Foot – optional, as needed
6	7/16" U Bolts
12	7/16" Lock Washers
12	7/16" USS Flat Washers
12	7/16" Nuts
24	10-32 x 3/4" SS Black Oxide Flat Head Screws
24	10-32 x 3/4" Nylon Flange Nut

Thank you for your purchase from Slee Off-Road! If you should you have any questions or concerns, please don't hesitate to contact us immediately at 1 888 4X4 SLEE or at info@sleeoffroad.com.

Slee Off-Road strives to provide comprehensive installation instructions. However, in some circumstances minor inconsistencies may be encountered with instructions and or provided parts. If you encounter such an inconsistency, please notify us, as your input is important.

Slee Off-Road guarantees all parts free from defects for one year from the original purchase date.

Slee Off-Road and Slee & Co under no circumstances will be held liable for any damages or injuries to the users of this product(s) and or their equipment as a result of the use of this information or parts obtained from Slee Off-Road.

Step Sliders

Install Step Plates on slider using 10-32 x 3/4" SS Black Oxide Machine Screws and Flange Nylock Nut. Check edges of step plate to ensure there is an even gap between the step plate and the slider.

When tightening the hardware, hold the bolt head stationary and tighten the nut on the bottom. Failing to do that can cause the bolt head to damage the powder coat in the countersunk hole and lead to corrosion.

All Sliders

1. Park truck on level ground, apply parking brake and chock the wheels.
2. Remove existing running boards or mud flaps if applicable.
3. Passenger Side: Place a jack stand at the front and rear end of the rocker panel.
4. Remove the plastic skid plate under the transmission.



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5. Place the passenger side slider on the jack stands and position the frame brackets against the frame.
6. Slide the U bolts on from the rear of the frame.
7. **Important:** Check for any lines or wires that run along the frame. If there is any, make sure that the U-bolts will not pinch and or damage. If there are any lines gently bend away from the frame to provide enough clearance for the U-bolts.
8. Slide the U-bolts through the slots on the mounting plates.
9. Install using flat and lock washers with nuts. Start all nuts and then finger tighten.
10. Position the slider front to rear so that all the mounts are flush with the frame.
11. Start tightening the bolts until the slider can just be moved up and down.
12. Level the slider so that the legs are about 1/2" below the pinch weld.
13. Tighten U-bolts by alternating between the top and bottom nuts.
14. Driver Side: Repeat steps 3-12 and make sure the brake lines are not pinched.
15. Re-install plastic skid plate. It might be necessary to trim the rearmost mounting ears on the plastic skid plate. The ears extend slightly past the side of the frame and will not clear the front mounting plates.

Hint; after installation make sure that the top of the support brackets isn't contacting the floor pan. If this is the case, the slider is installed too high and needs to be moved slightly down. A 1/4" - 1/2" is required to avoid rattles between the slider and the body of the vehicle.

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