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## Slee Off-Road 1998-07 Land Cruiser Sliders (SOF1277) - Installation Instructions

Qty	Parts Included	Qty	* Optional Step Slider Parts
1	Set of Sliders	2	Step Plates
6	7/16" U Bolts	24	10-32 x 3/4" SS Black Oxide Machine Screws
12	7/16" Lock Washers	24	10-32 Flange Nylock Nut
12	7/16" Flat Washers		
12	7/16" Nuts		

Thank you for your purchase from Slee Off-Road! If you should have any questions or concerns, please don't hesitate to contact us immediately at 1 888 4X4 SLEE or at [sales@sleeoffroad.com](mailto:sales@sleeoffroad.com).

Slee Off-Road strives to provide comprehensive installation instructions. However, in some circumstances minor inconsistencies may be encountered with instructions and or provided parts. If you encounter such an inconsistency, please notify us, as your input is important. Slee Off-Road guarantees all parts free from defects for one year from the original purchase date.

### Step Sliders

Install Step Plates on slider using 10-32 x 3/4" SS Black Oxide Machine Screws and Flange Nylock Nut. Check edges of step plate to ensure there is an even gap between the step plate and the slider.

### All Sliders

1. Park truck on level ground, apply parking brake and block wheels.
2. Remove existing running boards or mud flaps if fitted.
3. Passenger Side: Place a jack stand at the front and rear end of the rocker panel.
4. Remove the plastic skid plate under the transmission.
5. Place the passenger side slider on the jack stands and position the frame brackets against the frame.
6. Slide the U bolts on from the rear of the frame.
7. IMPORTANT: Check for any lines or wires that run on the along the frame. If there is any, make sure that the U bolts will not pinch. If there are any lines gently bend away from the frame to provide enough clearance for the U bolts.
8. Slide the U bolts through the slots on the mounting plates.
9. Install using flat and lock washers with nuts. Start all nuts and then finger tighten.
10. Position the slider front to rear so that all the mounts are flush with the frame.
11. Start tightening the bolts until the slider can just be moved up and down.
12. Level the slider so that the legs are about 1/2" below the pinch weld.
13. Now tighten the U bolts by alternating between the top and bottom nuts.
14. Driver Side: Repeat steps 3-12 and make sure the brake lines are not pinched.

15. Re-install plastic skid plate. It might be necessary to trim the rearmost mounting ears on the plastic skid plate. The ears extend a little past the side of the frame and will not clear the front mounting plates.

**Hint;** after installation make sure that the top of the support brackets are not touching the floor pan. If this is the case, the slider is installed to high and needs to be moved down. A 1/4" - 1/2" is required to avoid rattles between the slider and the body of the vehicle.

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