



1998+ Toyota Land Cruiser
Tube or Step Style Sliders Installation

Qty	Part Included		
1	Set of Sliders		OPTIONAL STEP SLIDER PARTS
6	7/16" U Bolts	2	Step Plates
12	7/16" Lock Washers	24	10-32 x 3/4" SS Countersink Machine Screws
12	7/16" Flat Washers	24	10-32 Stainless Steel Lock Nuts
12	7/16" Nuts	24	10-32 Stainless Steel Flat Washers

Thank you for purchasing a Slee Off-Road Sliders for your Land Cruiser. All attempts have been made to supply the bracket and related parts in perfect condition with complete installation hardware. However should you have any problems with the condition of the parts or find any parts missing, please do not hesitate to contact us at 1888 4X4 SLEE or sales@sleeffroad.com

Your Slee Off-Road parts are guaranteed free of defect in material and workmanship for a period of one year from date of purchase. Should you experience any problems, please contact us directly to resolve any issues. We have attempted to provide complete installation instructions provided below. However from time to time changes might be made to parts and associated hardware and you might notice small inconsistencies with the instructions. Please notify us of such occurrences so we can correct them.

Installation Instructions

1. Park truck on level ground, apply parking brake and block wheels.
2. Remove existing running boards or mud flaps if fitted.
3. Passenger Side: Place a jack stand at the front and rear end of the rocker panel.
4. Remove the plastic skid plate under the transmission.
5. Place the passenger side slider on the jack stands and position the frame brackets against the frame.
6. Slide the U bolts on from the rear of the frame.
7. **IMPORTANT:** Check for any lines or wires that run on the along the frame. If there are any, make sure that the U bolts will not pinch them. If there are any lines bend them away from the frame to provide enough clearance for the U bolts.
8. Slide the U bolts through the slots on the mounting plates.
9. Install using flat and lock washers and nuts. Get all the nuts started and then tighten until finger tight.
10. Position the slider front to rear so that all the mounts are flush with the frame.
11. Start tightening the bolts until the slider can just be moved up and down.
12. Level the slider so that the legs are about 1/2" below the pinch weld.
13. Now tighten the U bolts by alternating between the top and bottom nuts.
14. Driver Side: Repeat steps 3-12 and make sure the brake lines are not pinched.
15. Re-install plastic skid plate. It might be necessary to trim the rearmost mounting ears on the plastic skid plate. The ears extends a little past the side of the frame and will not clear the front mounting plates.

STEP SLIDERS

1. Install Step Plates on slider using 10-32 (3/4") Machine Screws, flat washers and lock nuts.
2. Check edges of step plate to ensure that there is an even gap all around the plate between the step plate and the slider.

NOTES:

After installation make sure that the top of the support brackets are not touching the floor pan. If this is the case, the slider is installed to high and needs to be moved down. About 1/4" to 1/2" clearance is what is required to avoid rattles between the slider and the body of the truck.