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**Slee Off-Road 1993-94 Land Cruiser / LX450 Sliders (Tube or Step / SOF1323) - Installation Instructions**

	<b>Parts Included</b>	<b>Tools Required</b>
1	Set of Sliders	11/16" Deep Socket (or 18mm)
6	7/16" U Bolts	Flat Screwdriver
12	7/16" Lock Washers	11/16" Box End Wrench (or 18mm)
12	7/16" Flat Washers	12mm Socket
12	7/16" Nuts	Jack Stands
	* If you ordered a Slee Off-Road transfer case skid plate, you will receive 5 U-Bolts and 2 x 3.5" x 7/16" Bolts.	
	<b>* Optional Step Slider Parts</b>	
2	Step Plates	
24	10-32 x 3/4" Countersink Machine Screws	
24	10-32 Nylocks	
24	10-32 Flat Washers	

Thank you for your purchase from Slee Off-Road! If you should have any questions or concerns, please don't hesitate to contact us immediately at 1 888 4X4 SLEE or at [sales@sleeoffroad.com](mailto:sales@sleeoffroad.com).

Slee Off-Road strives to provide comprehensive installation instructions. However, in some circumstances minor inconsistencies may be encountered with instructions and or provided parts. If you encounter such an inconsistency, please notify us, as your input is important. Slee Off-Road guarantees all parts free from defects for one year from the original purchase date.

**Step Sliders (Optional)**

1. Install Step Plates using the 10-32 x 3/4" Machine Screws, flat washers and Nylocks.
2. Check the edges of step plate to ensure there is an even gap between the step plate and the slider.

**All Sliders**

1. Park vehicle on level ground, apply parking brake and chock wheels.
2. Remove existing running boards if applicable.
3. Remove trim shield on the side of the catalytic converter (attached to the side of the rocker panel.) This trim piece can be discarded or can be cut (4" off the rear) and re-install if desired.
4. Passenger Side: Place a jack stand at the front and rear end of the rocker panel.

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5. Place the passenger side slider on the jack stands and position the frame brackets against the frame.
  6. Slide the U-bolts onto the Slider from the rear of the frame.  
**Important;** Check for lines or wires that run along the frame. Make sure that the U-bolts when in position will not crush any lines or wires. U-bolts should be installed between any lines or wires and the frame. If necessary gently bend the lines. Slide the U-bolts through the slots on the mounting plates.
  7. Install using flat and lock washers and nuts. Get all the nuts started and then tighten by hand.
  8. Position the slider front to rear so that all the mounts are flush with the frame. The rear end of the slider is approximately 1/2" inside the rear of the rocker panel.
  9. Start tightening the bolts until the slider can just be moved up and down.
  10. Level the slider so that the legs are about 1/2" below the pinch weld.
  11. Tighten all U-bolts by alternating between the top and bottom nuts.
  12. **Note;** if you ordered a Slee Off-Road transfer case skid plate the front most mounting plate will align with the transfer case bracket. Use the supplied 3.5" x 7/16" bolts and sandwich the frame between the slider bracket and the transfer case bracket.
13. Driver Side; Repeat steps 4-12 in this article.

**Notes;** once installation is complete ensure the top of the support brackets aren't touching the floor pan. If this is the case, the slider is installed to high and needs to be moved down. A 1/2" clearance is required to avoid rattles between the slider and the body of the vehicle.

Mud flaps can be notched to accept the front for the slider, or the front running board caps can be trimmed to clear the slider. Use a utility knife with sharp blade to trim the plastic pieces if so desired.

Thank you for your purchase from Slee Off-Road! Visit us at [www.sleeoffroad.com](http://www.sleeoffroad.com) or email us at [info@sleeoffroad.com](mailto:info@sleeoffroad.com). Follow us on Facebook and Instagram!

